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PLA Translucent

Basic info

KINGROON PLA Translucent — Perfect for Lighting & Decorative Design

KINGROON PLA Translucent, available in 10 vibrant color options, is the ideal material for creating lampshades, decorative lanterns, and aesthetic lighting pieces.

Its frosted, semi-transparent finish diffuses light beautifully, offering a soft and elegant glow.

With enhanced durability, this filament is perfect for long-term indoor lighting projects and creative décor. Bring your lighting ideas to life and customize any shape you imagine with KINGROON PLA Translucent!

Specifications

Subjects	Data
Diameter	1.75mm
Net Filaments Weight	1kg
Spool Material	ABS (Temperature resistance 70 °C)
Spool Size	Diameter: 200 mm; Height: 67 mm

Recommended Printing Settings

Subjects	Data
Drying Settings before Printing	Blast Drying Oven: 50 °C, 8 h
Printing and Storage Humidity	< 20% RH (Sealed, with desiccant)
Nozzle Size	0.2, 0.4, 0.6, 0.8 mm
Nozzle Temperature	200 - 240 °C
Bed Type	Textured PEI Plate / Smooth PEI Plate/Cool Plate Supertack
Bed Surface Preparation	Glue
Bed Temperature	35 - 65 °C
Cooling Fan	Turn on
Printing Speed	< 150 mm/s
Retraction Length	0.6 - 1.0 mm
Retraction Speed	20 - 40 mm/s
Chamber Temperature	25 - 45 °C
Max Overhang Angle	55°
Max Bridging Length	30 mm
Support Material	Support for PLA

Properties



KINGROON PLA Translucent Material Performance Testing

KINGROON has thoroughly evaluated the performance of PLA Translucent across multiple dimensions, including its physical, mechanical, and chemical properties.

Physical Properties		
Subjects	Testing Methods	Data
Density	ISO 1183	1.22 g/cm ³
Melt Index	210 °C, 2.16 kg	4.08 ± 1.5 g/10 min
Melting Temperature	DSC, 10 °C/min	156 °C
Glass Transition Temperature	DSC, 10 °C/min	54 °C
Crystallization Temperature	DSC, 10 °C/min	N/A
Vicar Softening Temperature	ISO 306, GB/T 1633	61 °C
Heat Deflection Temperature	ISO 75 1.8 Mpa	55 °C
Heat Deflection Temperature	ISO 75 0.45 Mpa	60 °C
Saturated Water Absorption Rate	25 °C, 55% RH	0.0034

Mechanical Properties		
Subjects	Testing Methods	Data
Young's Modulus(X-Y)	ISO 527, GB/T 1040	2880 ± 190 MPa
Young's Modulus (Z)	ISO 527, GB/T 1040	2550 ± 150 MPa
Tensile Strength (X-Y)	ISO 527, GB/T 1040	55.4 ± 5 MPa
Tensile Strength (Z)	ISO 527, GB/T 1040	28.9 ± 4 MPa
Breaking Elongation Rate (X-Y)	ISO 527, GB/T 1040	11 ± 3.1 %
Breaking Elongation Rate (Z)	ISO 527, GB/T 1040	9.6 ± 1.7 %
Bending Modulus (X-Y)	ISO 178, GB/T 9341	3000 ± 120 MPa
Bending Modulus (Z)	ISO 178, GB/T 9341	2650 ± 140 MPa
Bending Strength (X-Y)	ISO 178, GB/T 9341	85 ± 3 MPa
Bending Strength (Z)	ISO 178, GB/T 9341	42 ± 4 MPa
Impact Strength (X-Y)	ISO 179, GB/T 1043	18.5 ± 3.7 kJ/m ² ; 6.7 ± 2.2 kJ/m ² (notched)
Impact Strength (Z)	ISO 179, GB/T 1043	8.5 ± 1.2 kJ/m ²

Other Physical and Chemical Properties

Subjects	Data
Odor	Odorless
Composition	Polylactic acid
Skin Hazards	No hazard
Chemical Stability	Stable under normal storage and handling conditions
Solubility	Insoluble in water



Resistance to Acid	Not resistant
Resistance to Alkali	Not resistant
Resistance to Organic Solvent	Not resistant to some organic solvents
Resistance to Oil and Grease	Resistant to most kinds of oil and grease
Flammability	Flammable
Combustion Products	Water, carbon oxides
Odor of Combustion Products	Odorless

Specimen Test

Specimen Printing Conditions	
Subjects	Data
Nozzle Temperature	220 °C
Bed Temperature	35 °C
Printing Speed	150 mm/s
Infill Density	100%

The performance values are tested by standard samples at KINGROON, and the values are for design reference and comparison only. Actual 3D printing model performance is related to many other factors, including printers, printing conditions, printing models, printing parameters, etc. In the process of using KINGROON 3D printing filaments, users are responsible for the legality, safety, and performance indicators of printing. KINGROON is not responsible for the use of materials and scenarios and is not responsible for any damage that occurs in the process of using our filaments.